

ABSTRACT

A method is provided for continuous mass production of winged absorbent articles, including T-shaped absorbent articles, by attachment of wing portions to the chassis of the absorbent article which comprises a topsheet, a backsheet and a core sandwiched between the topsheet and the backsheet. The method comprises feeding at least one web of wing-making material, which may be at least partly elasticated, simultaneously attaching landing zones in spaced apart relationship on a surface of the web, attaching tape tabs on the edge of the web, folding the web longitudinally in a generally Z-fold configuration, feeding the chassis of the absorbent article in the general direction of the web, severing individual folded wing portions from said web and attaching the winged portions to the chassis at predetermined spaced intervals.